

## Like90 CICs: Superior Corrosion Protection That's Fast and Easy

A proper repair includes replacement of the vehicle's corrosion protection. Is your shop providing this? For those that answer "no", it's not too difficult to identify the reasons: time-consuming application; tedious cleanup; specialized equipment that's not user-friendly. Now there's a better way.

The new Like90 Corrosion Inhibiting Compounds (CIC) Kit is a "game-changing" approach to restoring corrosion protection in damaged vehicles. Packaged in VOC-compliant aerosol cans that won't clog, each component in the system provides superior performance compared to traditional alternatives.



CIC KIT COMPONENT	BENEFITS:
CIC Weld-Thru	<ul style="list-style-type: none"> <li>Thin-film CIC provides cleaner, stronger welds than traditional weld-thru coatings.</li> <li>Non-conductive resin contains no zinc or copper that can promote corrosion and contaminate the weld.</li> <li>Exceptional performance on aluminum as well as steel.</li> <li>Single-coat application provides superior coverage in an aerosol that won't clog.</li> </ul>
CIC Dry Film	<ul style="list-style-type: none"> <li>Super-penetrating CIC wicks into seams and crevices at the rate of 4 inches/hour</li> <li>Goes where traditional corrosion protection products can't: all the way to the exposed metal around the weld joint.</li> <li>Exceptional performance on aluminum as well as steel.</li> <li>Can be applied immediately after welding or later after paint.</li> <li>Also available in translucent black (10024 Dry Black).</li> </ul>
CIC Wet Black	<ul style="list-style-type: none"> <li>Self-healing CIC lasts four times longer than cavity wax (4000-hour salt spray on steel vs. 1000-hour salt spray for a leading cavity wax).</li> <li>Chemistry includes hydrophobic elements which extend the path moisture and oxygen must travel to reach the metal surface.</li> <li>Sprays through CIC Flex Wand to ensure complete coverage in enclosed cavities.</li> <li>Apply on top of CIC Dry Film for additional protection.</li> <li>Also available in translucent reddish-brown (10013 Wet Film).</li> </ul>
CIC Remover	<ul style="list-style-type: none"> <li>Fast, easy removal of excess CIC coatings.</li> <li>Purges CIC Flex Wand with a single burst.</li> </ul>
CIC Flex Wand	<ul style="list-style-type: none"> <li>Custom-machined, 360° spray tip ensures complete coverage</li> <li>Requires only a 0.25-inch hole for access; eliminates the need to drill new holes.</li> <li>Flexible, rugged design for those hard-to-reach areas inside the vehicle.</li> </ul>
CIC Aerosol Caddy	<ul style="list-style-type: none"> <li>Attaches directly to technician's tool cart for fast, easy access.</li> </ul>

**Application Instructions**

- Shake all CIC aerosol cans well for about 10 seconds before use.
- If welding, prepare mating flanges as usual. Hold CIC Weld-Thru aerosol can 3 to 5 inches from surface and apply a **single light coat** to both surfaces. Cover completely but **do not over-saturate**.
- Wait at least 10 minutes before welding. It is ok to weld while coating is still tacky provided the flanges were not over-saturated.
- After welding, apply a single wet coat of CIC Dry Film to the weld seam. Use the 7-inch red blast tube to direct the spray. Wait 15 minutes for the coating to wick into the seam.
- Dampen (but don't soak) a clean rag or towel with CIC Remover and wipe away any excess CIC coating.  
**Note:** Do not caulk or paint on top of any CIC coating. Depending on the nature of the repair, CIC Dry Film can be applied to the weld seam after painting, if desired.
- For additional protection, a single coat of CIC Wet Black can be applied on top of CIC Dry Film, after it has dried. Remove any excess CIC coating as described above.
  
- For enclosed cavities, attach CIC Flex Wand to CIC Wet Black and insert the wand into the cavity. Depress nozzle and withdraw from cavity at about one foot per second. Repeat to ensure complete coverage.
- Flush residual coating from Flex Wand by attaching it to CIC Remover. Hold wand tip with a towel or rag and depress CIC Remover nozzle in a single short burst.

**Packaging:**

• CIC Kit	P/N 10010 (4 aerosols, caddy, and flex wand)
• CIC Weld-Thru 10 oz.	P/N 10011 (6 cans per case, also standard in CIC Kit)
• CIC Dry Film 10 oz.	P/N 10012 (6 cans per case, also standard in CIC Kit)
• CIC Wet Film 10 oz.	P/N 10013 (6 cans per case)
• CIC Remover 10 oz.	P/N 10014 (6 cans per case, also standard in CIC Kit)
• CIC Dry Black 10 oz.	P/N 10024 (6 cans per case)
• CIC Wet Black 10 oz.	P/N 10025 (6 cans per case, also standard in CIC Kit)
• CIC Flex Wand	P/N 10015
• CIC aerosol caddy	P/N 10016

**Select Physical Properties:**

• Containers	10 oz. aerosol
• Film color	Silver (Weld-Thru); Clear (Dry Film); Reddish-brown (Wet Film); Black (Dry Black, Wet Black)
• Typical film thickness	0.3 mils (Weld-Thru, Dry); 1.0 mil (Wet)
• Viscosity	26 cps (Weld-Thru, Dry Film); 175 cps (Wet Film)
• Flash point	115° F (Weld-Thru, Dry Film); 105° F (Wet Film); 14° F (Remover)
• Specific gravity (H <sub>2</sub> O=1)	0.76 (Weld-Thru, Dry Film); 0.86 (Wet Film); 0.87 (Remover)
• Salt spray resistance	>4000 hours (Wet Film/Black); >3000 hours (Weld-Thru, Dry Film/Black)

**Personal Protection:**

Avoid contact with skin, eyes, and clothing. Wear protective butyl-lined gloves, impervious apron, and chemical goggles. Use only with adequate ventilation. Use a half face mask with organic vapor cartridges when working with the atomized product. When welding, adhere to standard precautions normally taken for welding. Wash thoroughly after handling. See MSDS for additional precautions.

**IMPORTANT NOTICE TO PURCHASER:**

The information in this document is based on tests that we believe are reliable. Your results may vary due to differences in test types and conditions. You must evaluate and determine whether the product is suitable for your intended application. Since conditions of product use are outside of our control and vary widely, the following is made in lieu of all express and implied warranties (including the implied warranties of merchantability and fitness for a particular purpose): Except where prohibited by law, Seller's only obligation and your only remedy, is replacement or, at Seller's option, refund of the original purchase price of product that is shown to have been defective when you received it. In no case will Seller be liable for any direct, indirect, special, incidental, or consequential damages (including, without limitation, lost profits, goodwill, and business opportunity) based on breach of warranty, condition or contract, negligence, strict tort, or any other legal or equitable theory.

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